

# Catalyzing a Clean Future. Every Day.

May 2022

ESS Proprietary and Confidential

#### 

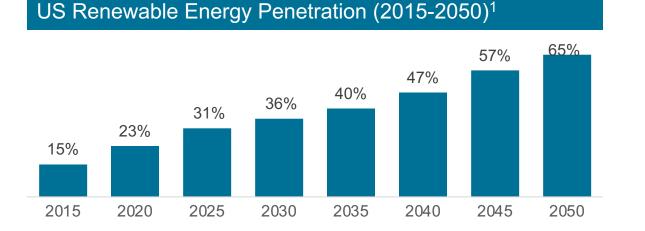


Extreme climatedriven weather events are now the norm. Deadly extreme weather for US cost at least \$145 billion in 2021. The world's appetite for electricity is growing unabated. Global electricity demand rose by 6% or 1,500 terawatt hours (TWh) in 2021. The risks of today's aging energy infrastructure are readily apparent – and more dangerous. Today's solutions need to last for decades.

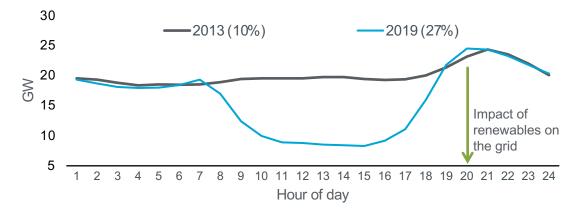
Increasing concern for energy and national security. The cost for utilityscale solar PV power has declined 82% since 2010 and the costs for onshore and offshore wind have declined 39% and 29%, respectively (both are cheaper sources of electrons than burning fossil fuels).

A global transition to a decarbonized world is underway. To preserve a livable climate, greenhouse-gas emissions must be reduced to net 0 by 2050.

#### 



#### California Duck Curve and % Renewable Penetration<sup>1,2</sup>



Renewable intermittency creates challenges for the grid, particularly >25% penetration

- Decarbonization is the goal
- Intermittency and curtailment are barriers
- 4-hour storage does not efficiently bridge
  the duck curve
- Lithium-ion batteries are toxic, hazardous and not practical to address 6+ hours of storage
- Despite the increase of renewables, approximately 60% of electricity generation is still from gas. LDES helps to get to net-zero.

1 BloombergNEF.

2 IEA, "The California Duck Curve", December 2019. % figures represent solar and wind power penetration in each year.

# 140 TWh of Long Duration Energy Storage Needed



**≈ESS**™C

COP 26: Major global report by McKinsey declared that LDES is key to energy transition LDES sits between lithium batteries and hydrogen

LDES defined as two categories: 8-24h and >24h storage

Lithium will continue to play a role for <6h but too expensive for longer durations LDES is the largest single storage category needed

1 TWh of LDES needed by 2025 to stay on track

140 TWh needed by 2040 for full decarbonization

Initial study shows that full decarbonization is technically and commercially feasible

Long-duration energy storage is essential – decarbonization not feasible without it

With LDES, total energy system costs can go down Renewable power with LDES can be cost effective

# GAME Changer Ahead

Longer duration Non-toxic, non-hazardous Ultra-low cost at high cycle levels Flexible and easy to deploy **Commercially available** Made in America



# Simple but revolutionary technology purpose-built to solve energy storage, now and for decades to come



Catalyzing a Clean Future. Every Day.

# **ESS Benefits**

**≈**ESS<sup>™C</sup>

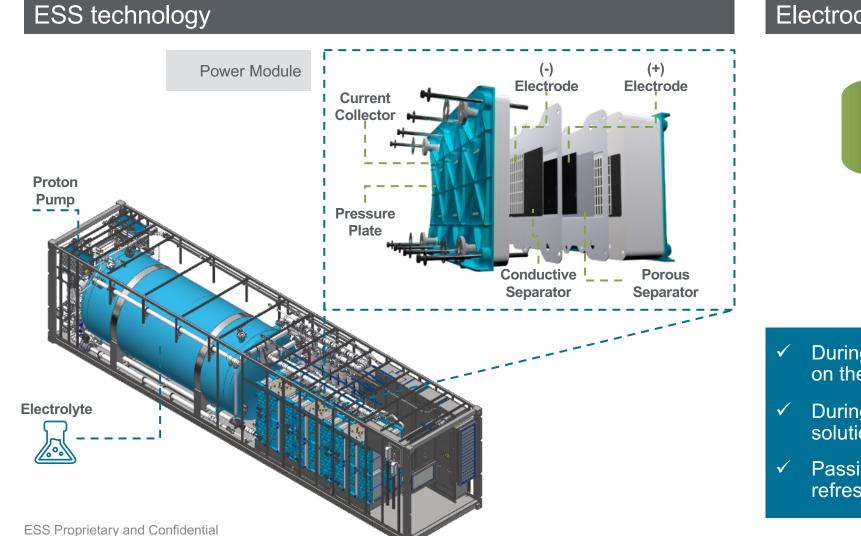
What Customers Demand	<b>≈</b> ESS <sup>™</sup>	How ESS Transforms the Grid
Longer Duration	<ul><li>Up to 12 hours (current version)</li><li>No capacity fade</li><li>No power fade</li></ul>	<ul> <li>Can replace coal and gas with solar and wind</li> <li>Designed for utility-scale applications</li> </ul>
S Low Cost	<ul> <li>Lower LCOS than other technologies</li> <li>Incremental cost of storage &lt;\$20/kWh</li> </ul>	<ul> <li>The first truly low-cost flow battery</li> <li>Field-proven, in commercial production today</li> </ul>
Power On Demand	<ul> <li>&lt;1 second response time</li> <li>&gt;20,000 cycle life – \$0 marginal cost per cycle</li> <li>Flexibility allows multiple revenue streams</li> </ul>	<ul> <li>Improved grid resiliency and flexibility</li> <li>Enables multiple use cases</li> </ul>
Safety, Reliability, and Bankability	<ul> <li>Non-flammable, non-toxic, no explosion risk</li> <li>Wide operating temperature range</li> <li>Munich RE insures technology risk</li> </ul>	<ul> <li>Can deploy in a wide range of geographies</li> <li>No HVAC needed – cuts CAPEX and OPEX</li> <li>Customers have a bankable solution</li> </ul>
Sustainability	<ul> <li>Easily sourced materials; recyclable components</li> <li>"Plug and play" with 25-year operating life</li> </ul>	<ul> <li>Environmentally sustainable</li> <li>Accelerates clean energy transition</li> </ul>



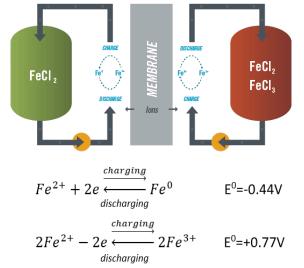
# How the Technology Works

# **ESS Battery Technology**





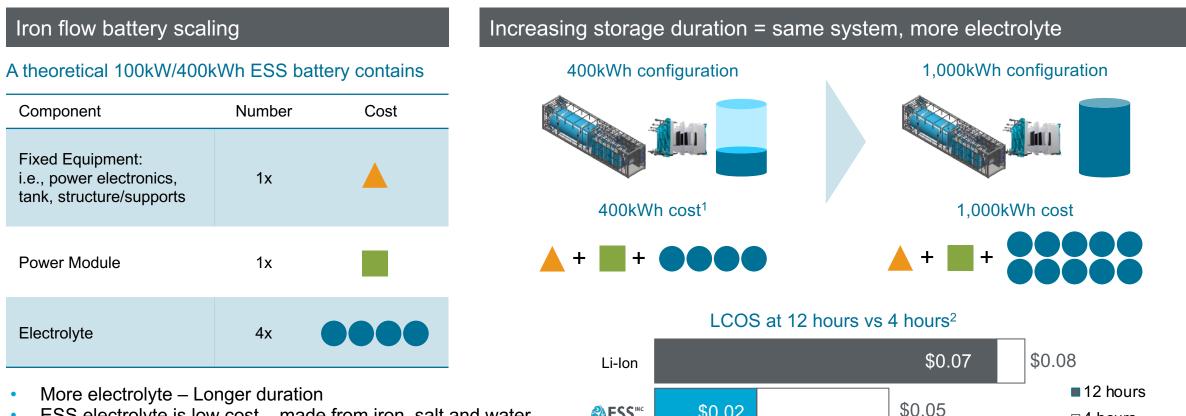
#### Electrochemistry



- During charging iron collects (electroplates) on the negative electrode
- During discharging iron dissolves back into solution
- Passive design proton pump continuously refreshes electrolyte in closed-loop system

# Scalable, Low Cost, Long Duration Energy Storage





- ESS electrolyte is low cost made from iron, salt and water
- Incremental cost of increasing storage duration is low

#### ESS Decouples Energy from Power

**≈**ESS<sup>™</sup>

\$0.02

1 Figures shown are illustrative 2 Economics based on Levelized Cost of Storage (LCOS).

 $\Sigma$ . CapEx +  $\Sigma$ . Installation +  $\Sigma$ . Disposal +  $\Sigma$ . 0&M LCOS =Annual Usable KW

□4 hours

# **Investment Grade Warranty**



#### Industry-leading warranty

**Product cover** 

10-year extended warranty on entire technology stack

### Project cover

Assignable warranty provides additional surety to owners and financiers

# Munich RE

Bankability

Warranty backed by investment grade insurer that covers every product, every where.

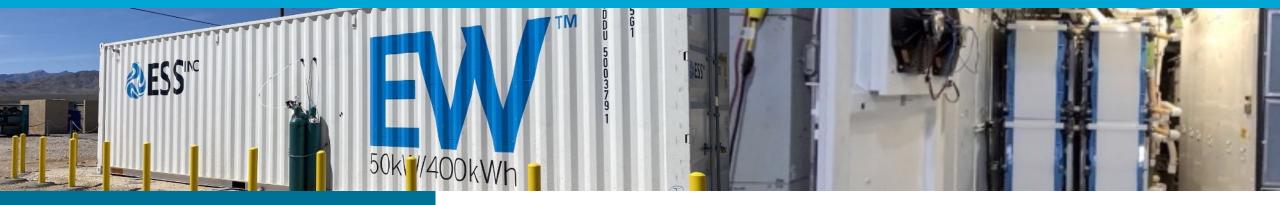
"The ability to ensure battery performance is a key piece of the puzzle in decarbonizing our energy sector."

- Peter Röder, Member of the Board of Management, Munich RE

US Export-Import Bank Qualified Pre-qualified financing available for overseas buyers

# **Energy Warehouse™ Overview**





#### **Product Summary**

Behind-the-meter solution

First commercial deployment in 2015

Generation II launched in 2020

Containerized fully-integrated design for turnkey delivery

# Easy to permit = Fast to deploy and commission

ESS Proprietary and Confidential

#### **Current Specifications**

Configurable Range	75kw – 90kW (peak power)
Rated Capacity	400 kWh
Total Capacity	500kWh
Response Time	<1 second
Module Cycle Life	>20,000 cycles
Ambient Temperature	-5°C to +50°C (*Additional weatherization option available)
Expected Life	25-year service life
Warranty	1 year comprehensive, 10-year extended warranty on battery modules and electrolyte management sys



# **Energy Center™ Overview**



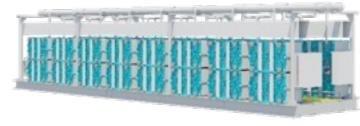


#### **Product Summary**

Front-of-the-meter solution Deployments starting in Fall 2022 Modular design for utility-class Power capacities starting at 3MW

#### Same Technology as Energy Warehouse

#### Power Train



#### Quad Pods



#### **Current Specifications**

Configurable Range	Customizable up to GW scale
Rated Capacity	10MWh / MW
Total Capacity	12 MWh / MW
Response Time	<1 second
Module Cycle Life	>20,000 cycles
Ambient Temperature	-5°C to +50°C (*Expandable range)
Expected Life	25-year service life
Warranty	1 year comprehensive, 10-year extended warranty on battery modules and electrolyte management system

# **Energy Center™ Overview**

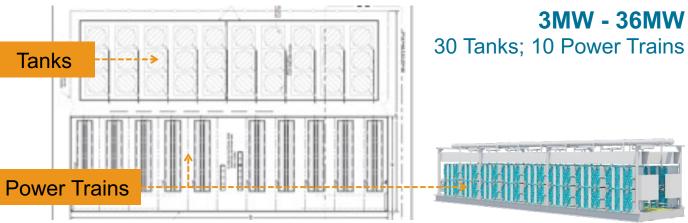


3MW - 36MW



#### **Product Summary**

Front-of-the-meter solution Deployments starting in Fall 2022 Modular design for utility-class Power capacities starting at 3MW



#### **Current Specifications**

Configurable Range	Customizable up to GW scale
Rated Capacity	10MWh / MW
Total Capacity	12 MWh / MW
Response Time	<1 second
Module Cycle Life	>20,000 cycles
Ambient Temperature	-5°C to +50°C (*Expandable range)
Expected Life	25-year service life
Warranty	1 year comprehensive, 10-year extended warranty on battery modules and electrolyte management system

# **Competitive Comparison for Long Duration Storage**

	& ESS™	Li-lon	Li Metal	Vanadium, Zinc Bromine	Sodium Sulfur	Compressed Air	Pumped Hydro
Low cost at 4-12 hours		$\bigcirc$	$\bigcirc$		$\bigcirc$	$\bigcirc$	$\bigcirc$
Commercially available <sup>1</sup>	<b></b>		0			0	
Earth abundant materials	<b></b>	$\bigcirc$	$\bigcirc$				
Unlimited cycling	<b></b>	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$		
Zero capacity face	<b></b>	$\bigcirc$	0	0	$\bigcirc$		
Wide operational temperature range	<b></b>	0	0		$\bigcirc$		
Environmentally sustainable	8	0	0	0			0
No fire/ explosion risk	8	0	0		$\bigcirc$	0	

Note Internally developed table based on company data and publicly available information.

Based on our Generation I products, which are no longer deployed.

Catalyzing a Clean Future. Every Day. 15

**≈ESS**™C

ESS Proprietary and Confidential



# Benefits of Iron Flow Batteries



Enabling Renewable Energy to be Baseload Energy. All Night. Every Day. Flexible

One long duration energy storage solution that address multiple use cases Resiliency and ancillary services

Reliability and green hydrogen production

 $\checkmark$ 

Durable 25-year design life, no capacity fade



Easy

Easy to site and deploy. Easy to augment, increase capacity (just add water)



Cost Effective Lowest cost of storage



Proven Field tested

# **Sustainability Advantages**

Sustainability Focus Areas



Responsibly sourced materials

Iron, salt and water are earth-abundant

Global warming potential (GWP)

67% lower CO<sub>2</sub> emissions than Li-lon<sup>1</sup>

Recyclability

Contains no toxic materials and requires no special permits for disposal<sup>2</sup>

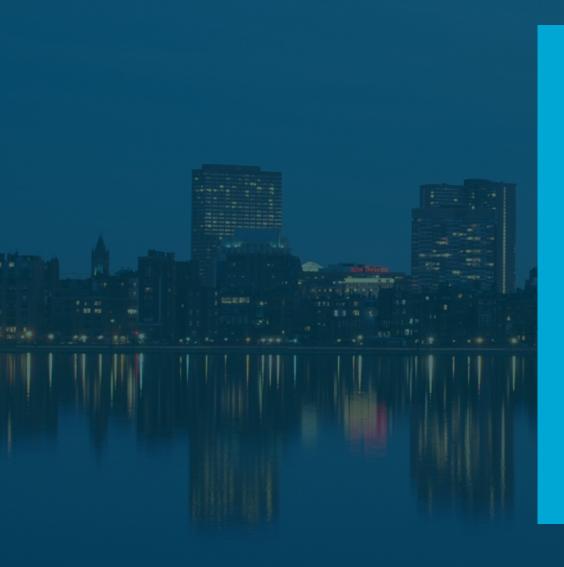
Note GHG impact is dependent on specific Li-lon chemistry.

He, H. et al. "Flow Battery Production: Materials Selection and Environmental Impact." Journal of Cleaner Production. Vol. 269. 1 October 2020. Noguera, E., Comparative LCA of stand-alone power systems applied to remote cell towers, 2014.

2 No hazardous materials compliance plan required.

Catalyzing a Clean Future. Every Day. ESS Proprietary and Confidential

18



# **Case Studies**

# FTM Microgrid (Utility-Owned)

Customer	Domestic Utility
Project Location	California
Use Case	<ul> <li>Microgrid solutions required to mitigate Public Safety Power Shutdown impacts</li> <li>Solar + storage microgrid</li> <li>Energy Warehouse<sup>™</sup> product (540kW/3MWh storage)</li> </ul>
Project Benefits	<ul> <li>Multi-day resiliency for critical needs customers during PSPS events</li> </ul>
Why ESS Won	<ul> <li>Safety (non-flammability, non-explosive)</li> <li>Ability to participate in CAISO market</li> <li>Ability to provide distribution grid ancillary services during non-PSPS events</li> </ul>



Use Case

# **BTM Microgrid (Customer-Owned)**

#### Use Case

**Rest** 



Customer	Medical Device Manufacturer
Project Location	Southern California Multiple sites
Use Case	<ul> <li>Behind the meter microgrid owned by customer</li> <li>Customer is a vertically integrated medical device manufacturer</li> <li>Multiple project sites and generation sources (microturbines, solar)</li> <li>Energy Warehouse™ product</li> </ul>
Project Benefits	<ul> <li>Reduced energy costs</li> <li>Operational resiliency (PSPS events)</li> </ul>
Why ESS Won	<ul> <li>Lowest total cost of ownership</li> <li>Battery safety characteristics</li> <li>Ease in permitting</li> </ul>

# FTM Microgrid (Utility-Owned)

Customer	Utility	
Project Location	Chile	
Use Case	<ul> <li>Remote grid served by RoR hydro and diesel gensets</li> <li>Storage systems will minimize genset usage</li> <li>Energy Warehouse<sup>™</sup> product (300kW/2MWh)</li> </ul>	
Project Benefits	<ul> <li>\$3.1M incremental savings over LIB</li> <li>Avoids 12 years of diesel genset emissions</li> </ul>	
Why ESS Won	<ul> <li>3x greater savings over LIB</li> <li>Sustainability and environmental friendliness of IFB</li> </ul>	



Use Case





Batteries for clean energy

# Liquid Metal Batteries for Large Scale Energy Storage

### **Executive Summary**

#### Ambri's batteries are ideal for daily cycling, 4-24 hour duration energy storage applications

- Energy storage systems CapEx at 25% 50% below 4-hour, Li-ion systems
- 20+ years lifespan with minimal fade
- Safe no gas generated, no thermal runaway
- Uses commonly available materials

#### **Commercialization Path**

- Direct system sales to utilities, IPPs in grid scale energy storage market
- Plan to build, own and operate production of complete DC systems from 2024

#### **Company Background**

**±** Ambri

- Spun out of MIT in 2010
- Investors include Bill Gates, Reliance New Energy Solar, Paulson & Co, Fortistar, GoRozen, Japan Energy Fund

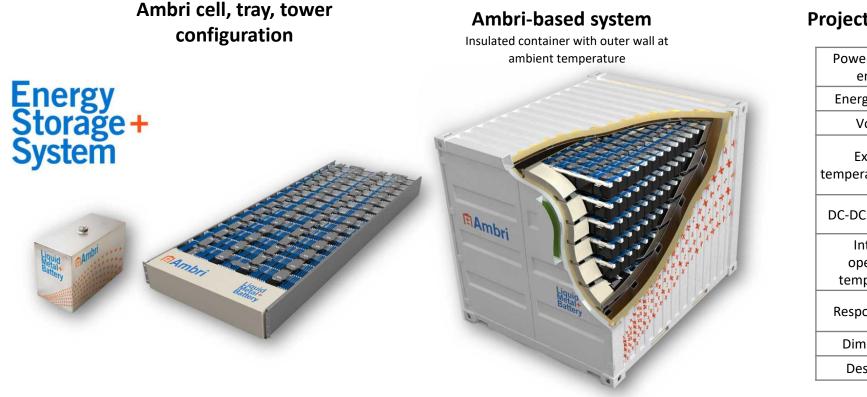


Liquid

Metal+

**Battery** 

### **Ambri Energy Storage Systems**



#### **Projected System Specifications**

Power at rated energy	250 kW
Energy at Cp/4	1 MWh
Voltage	550 - 1150 VDC
External temperature range	-50°C to 100°C
DC-DC Efficiency	80% to 90% from C/4 to C/12
Internal operating temperature	485-525°C
Response time	Instantaneous
Dimensions	10' x 10' x 8' container
Design life	20 years

Liquid Metal Battery cell  $\rightarrow$  Tray: 5

Tray: 50+ cells

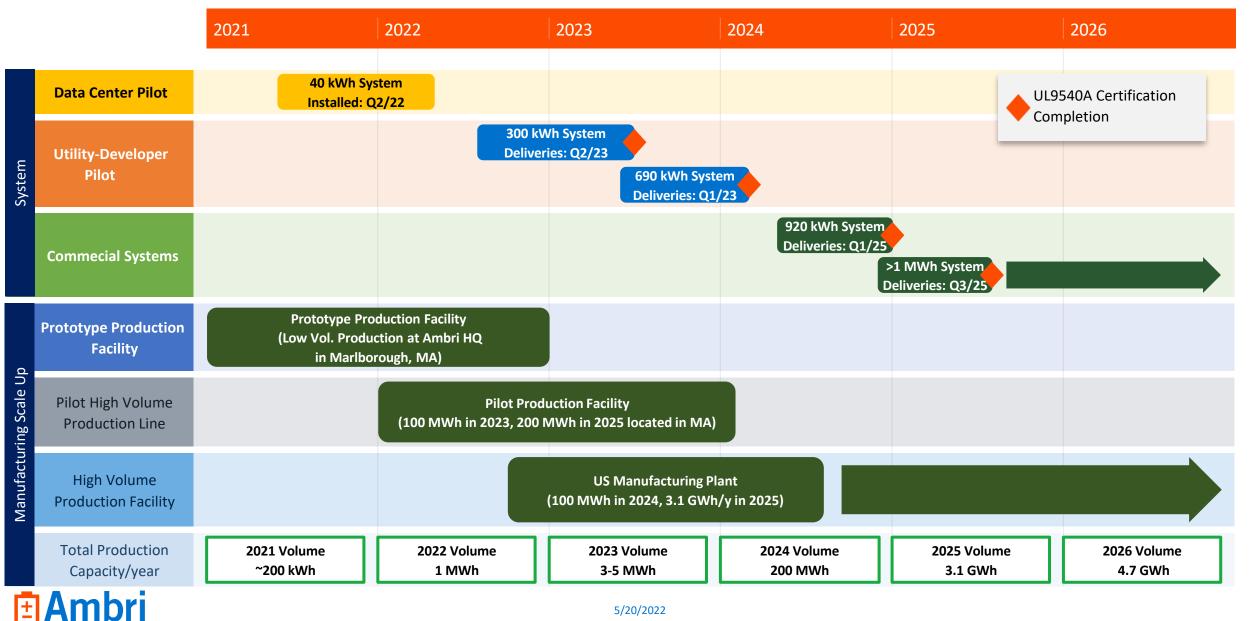
System:10+ trays per10' shipping container

- Modular design Fully populated containers to be combined for GWh-scale projects
- Reliable No moving parts, always operating, redundant design

- Scalable Global production capacity with commonly available materials
- High performance in all environmental conditions no HVAC required in all ambient conditions

# **E** Ambri

### **Ambri Product and Manufacturing Roadmap**



5/20/2022

#### **Completed Tray**



#### **Assembled System**



# **E** Ambri



Batteries for clean energy

# **Technology Overview**

# **High Temperature Ambri Batteries**

#### Ambri's batteries – a high temperature, Calcium || Antimony cell

- 500°C operating temperature inside insulated container
  - Self-heated from usage no parasitic load
- $\rightarrow$  Use of low cost materials
  - Anode and electrolyte melt at high temp "liquid metal battery"
  - Non-conductive solid metals at room temperature
- $\rightarrow$  Minimal capacity degradation
- → Does not generate pressure or overheat under short, overcharge, overdischarge conditions

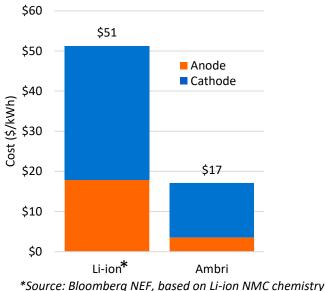
#### Targeted at Large Scale Energy Storage Market, 4 – 12 hour duration

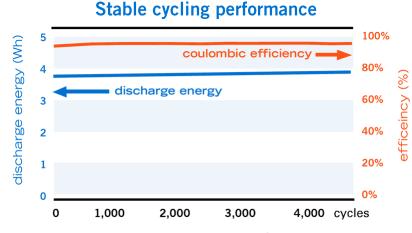
- Best suited for >10MWh, daily cycling applications
  - Solar + storage
  - Clean Peak

**H**Ambri

T & D deferrals

#### Li-ion electrodes cost 3x more than Ambri's





Accelerated cycle-life testing: T = 540 °C

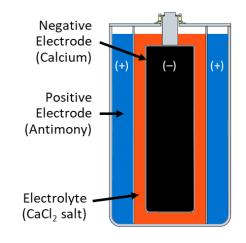
# **The Liquid Metal Battery**

### Charged state Anode: liquid calcium alloy (Ca) Electrolyte: Contains Ca<sup>2+</sup> Cathode: Solid antimony (Sb) particles Consuming anode De-alloying Ca-Sb Discharging Ca-Sb Discharged state

#### **Novel Cell Technology**

- Commonly available materials
  - Molten calcium alloy anode
  - Solid antimony cathode
  - Molten salt electrolyte
  - Stainless steel cans and anode plates
- Hermetic, welded prismatic construction

#### Cell Cross Section



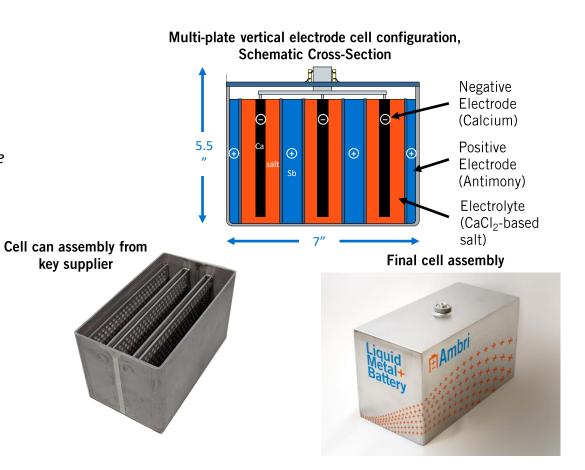


# **E** Ambri

# **Cell Design**

#### Key characteristics:

- **Multiple** vertical electrode plates
- **High-capacity** cells (500  $\rightarrow$  1200 Ah)
- "Lunch-box" sized cells
  - Allows for ~1000 cells in series per container, to reach required voltage vs. "one massive cell"
- Simple assembly



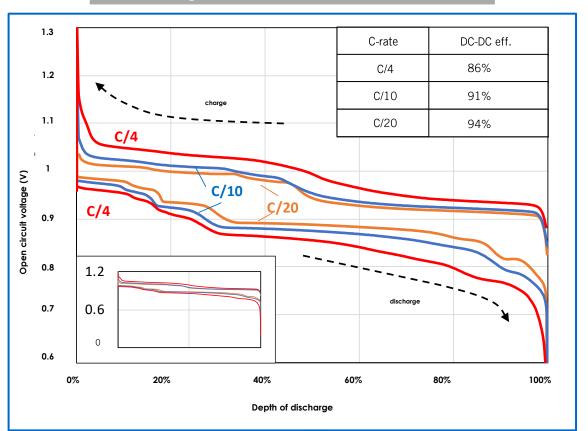
# **Ambri**

### **Good Cell Efficiency**

#### 80 – 90% Efficiency in Daily Cycling

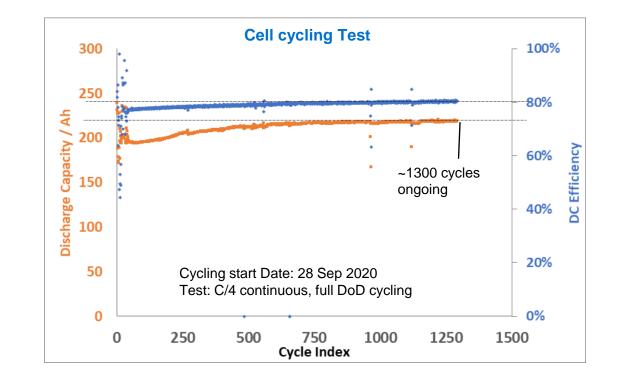
- R&D cells with 86-94% round-trip DC-DC efficiency
- Commercial cells targeting 80-90% at 4 hr cycling rate
- → Performance confirmed by independent third-party testing group in 2021

Voltage Profiles & Efficiencies of R&D Cells



**Ambri** 

#### **18 Months of Repeated Cell Production**



No capacity degradation during ongoing testing of production cells

# **E** Ambri

5/20/2022

- Recycling and disposal
  - Stainless steel and Sb easily collected and recyclable
  - \$35,000 value for these materials per container
  - Suggests positive decommissioning value at end of life



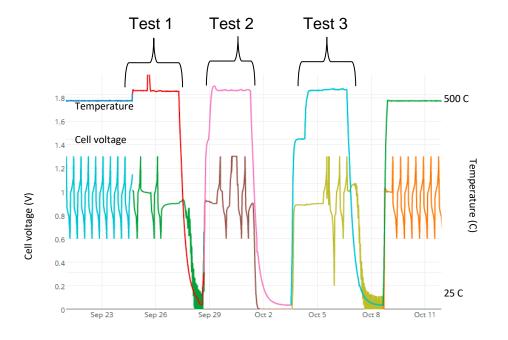
Cell materials are safety handled and processed

# **Ambri**

### **UL 1973 Safety Certification Complete**

- Temperature excursion, high voltage float, short circuit
- No safety issues, ran successfully thereafter

#### UL 1973 Test



Cell used to perform UL1973 testing on a "cycled cell". Cell not only completed the test without failure but returned cycling with no performance impact. In fact, the capacity grew 3-4% during the testing (Cell: C5-50252).

# **E** Ambri

#### Ambri's cells tested by 3<sup>rd</sup> party for transportation safety; passed all tests



RESULT SUMMARY: The tested samples met the test requirements. See below breakout for tests performed.

Specification Section	Test Description	Results
T1	Altitude Simulation	Conforms
T2	Thermal Test	Conforms
T3	Vibration	Conforms
T4	Shock	Conforms
T5	External Short Circuit	Not Applicable
T6	Impact/Crush	Conforms
T7	Overcharge	Not Applicable
T8	Forced Discharge	Not Applicable

\*Tests T5, T7, and T8 were not applicable as the battery cells are not electrochemically active at ambient temperatures below approximately 500°C.

**Results** – Ambri's initial commercial-sized passed UN38.3 Transportation testing, not safety issues to report.

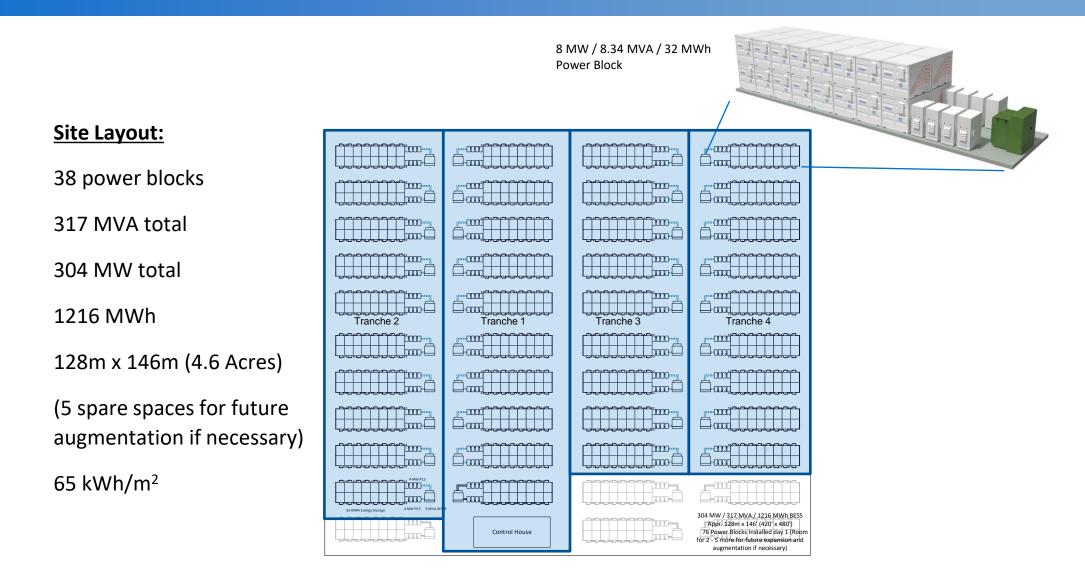
# **EAmbri**

Building block of energy and power:

8 MW / 8.34 MVA / 32 MWh



# **Ambri**



# **Ambri**

### **Simple Cell Design Allows For Low-Cost Manufacturing Plants**

- Ambri planning to build/own/operate GWh cell and system manufacturing plants
- 3-4 total facilities would serve regional markets
  - US, Europe, SEA/Australia, and/or MEA ٠
  - JV partners to be considered in some cases ٠

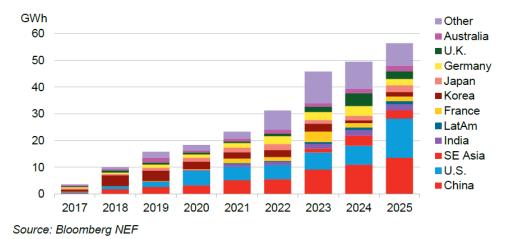


Ambri Production Plan



#### \$56M for Ambri GWh factory vs. \$114-142M for Li-ion \* "Gigafactory", Tesla, https://www.tesla.com/sites/default/files/blog\_attachments/gigafactory.pdf

#### Figure 10: Global annual deployments by country based on energy capacity



Two thirds of the market is to be installed in China, the U.S., India, Japan, Germany, France, Australia, Korea and the U.K

# **E** Ambri

5/20/2022

# Thank you for your interest

For more information, contact:

Adam Briggs Chief Commercial Officer <u>abriggs@ambri.com</u> 732-403-7285

Doug Alderton Vice President of Global Sales & Business Development <u>dalderton@ambri.com</u> 603-391-2817

